

Table 7

No.	Steel	Hot rolling				Cold rolling	Hot-rolled sheet annealing	Cold rolling	Cold-rolled sheet	Cooling rate	Fusing	Annealing	Remarks					
		Rough rolling	Finish rolling	RDTR	FDTR													
1	A	1150	800	810	Yes	650	85	810	790	Batch	80.0	860	45	470	485	—	II	
2	B	1150	810	820	Yes	650	85	810	840	Oscillation	80.0	860	45	—	—	—	I	
3	C	1140	820	840	Yes	650	85	830	860	Batch	82.5	870	45	80	495	460	205	III
4	D	1150	800	820	Yes	650	85	830	880	Oscillation	83.5	880	40	35	470	485	—	II
5	E	1150	880	850	Yes	650	85	850	810	Batch	80.0	880	40	25	485	480	285	III
6	F	1160	820	840	Yes	670	85	850	810	Batch	82.5	880	40	—	—	—	I	
7	G	1150	810	820	Yes	670	85	830	800	Batch	80.0	870	40	80	480	470	—	II
8	H	1150	800	810	Yes	650	85	830	790	Batch	80.0	880	40	15	485	470	20	III
9	A	1160	800	810	Yes	650	85	830	790	Batch	82.5	880	40	15	470	485	—	I
10	B	1140	810	820	Yes	670	85	820	790	Batch	82.5	880	40	1	470	480	20	III
11	C	1150	1150	1070	Yes	910	85	780	880	Oscillation	80.0	870	40	80	485	480	235	III
12	D	1170	800	810	Yes	680	85	610	No annealing	80.0	880	40	—	—	—	—	I	

SRT = slab heating temperature, RDTR = rough rolling delivery temperature, FDTR = finisher entrance temperature, FDTR = finisher delivery temperature.

CT = cooling temperature, I = cold-rolled steel sheet, II = hot-dip galvanized steel sheet, III = alloying hot-dip galvanized steel sheet.